

Roll The Industry Better



## The Infinity Series of LNT Bearings



# TECHNICAL CATALOGUE

# A New Legacy Begins

LNT Bearings is a trusted and leading manufacturer and supplier of high-quality bearings, serving diverse industries worldwide. We are dedicated to delivering exceptional bearing solutions that meet the needs of our customers and exceed their expectations.

At LNT Bearings, we specialize in the production and supply of a comprehensive range of bearings for various applications. Our product portfolio includes deep groove ball bearings, angular contact ball bearings, self-aligning ball bearings, cylindrical roller bearings, spherical roller bearings, tapered roller bearings, needle roller bearings, thrust ball bearings, and more. We cater to industries such as automotive, aerospace, construction, manufacturing, mining, oil and gas, agriculture, and power transmission.

## There are several reasons to choose LNT Bearings

- **Quality and Reliability:** LNT Bearings is known for its commitment to exceptional quality and reliability. Our bearings are manufactured to the highest industry standards, ensuring superior performance, durability, and longevity.
- **Wide Range of Bearing Solutions:** We offer a comprehensive range of bearing solutions to cater to various industries and applications.
- **Customization Capability:** At LNT Bearings, we understand that each application may have unique demands. We have the expertise and flexibility to provide customized bearing solutions tailored to your specific needs.
- **Technical Expertise:** With years of experience and a highly skilled team of engineers and technicians, we possess in-depth technical expertise in the field of bearings. We stay updated with the latest advancements and industry trends, enabling us to provide valuable guidance and support to our customers in selecting the right bearings for their applications.
- **Customer-Centric Approach:** Customer satisfaction is our top priority. We strive to build long-lasting relationships with our customers by delivering excellent products and exceptional service.
- **Commitment to Sustainability:** We are committed to sustainable practices and environmental stewardship. We continuously seek ways to reduce our environmental impact and promote responsible manufacturing processes.

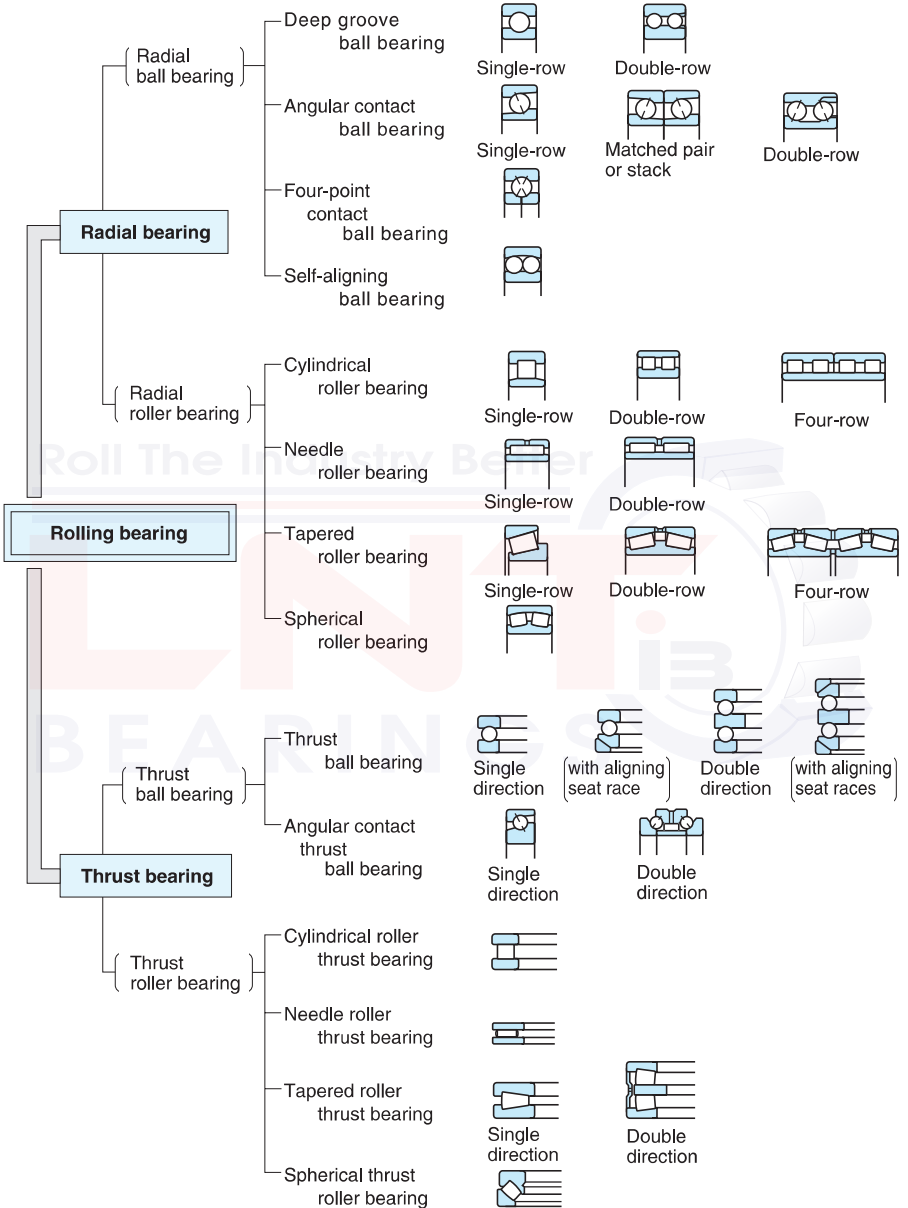
**When you choose LNT Bearings, you can expect exceptional quality, reliable performance, technical expertise, customization options, and dedicated customer service. Experience the LNT Bearings difference and trust us to be your preferred partner for all your bearing needs.**

## The Manufacturing Process would involve the Following Steps:

- **Material Procurement:** LNT Bearings procures high-quality raw materials required for bearing production, such as steel, stainless steel, ceramic, or other suitable materials.
- **Material Preparation:** The raw materials are inspected, tested, and prepared for further processing. This may involve cutting or shaping the materials into appropriate sizes or forms.
- **Forming the Outer and Inner Rings:** LNT Bearings uses advanced machining techniques such as turning, milling, or grinding to form the outer and inner rings of the bearings. These processes ensure precise dimensions and smooth surface finishes.
- **Manufacturing the Rolling Elements:** The rolling elements, such as balls or rollers, are manufactured in-house using specialized machinery and processes. These elements are carefully designed and produced to meet specific application requirements.
- **Heat Treatment:** The rings and rolling elements undergo heat treatment to enhance their mechanical properties. This typically involves processes such as quenching, tempering, or induction hardening to improve hardness, strength, and durability.
- **Precision Grinding:** LNT Bearings employs precision grinding machines to achieve tight tolerances and excellent surface finishes on the rings, rolling elements, and other critical components. This step ensures optimal fit, smooth operation, and reduced friction.
- **Assembly:** The bearings are meticulously assembled by skilled technicians, ensuring proper alignment of the rings, rolling elements, and cage. Specialized tools and equipment are used to maintain accuracy and consistency during assembly.
- **Lubrication and Sealing:** LNT Bearings applies suitable lubricants and seals to the bearings, ensuring proper lubrication and protection against contaminants. This step helps to reduce friction, extend bearing life, and enhance performance.
- **Quality Control:** Throughout the manufacturing process, rigorous quality control measures are implemented. LNT Bearings conducts inspections, measurements, and tests to ensure that each bearing meets the highest standards of quality, performance, and reliability.
- **Packaging and Distribution:** Once the bearings have passed quality control checks, they are carefully packaged to safeguard them during transportation. LNT Bearings employs appropriate packaging materials and labeling to ensure proper identification and traceability. The packaged bearings are then distributed to customers or stored in warehouses for timely delivery.
- By controlling the entire manufacturing process, LNT Bearings maintains strict quality standards, fosters innovation, and ensures that each bearing produced meets the precise specifications and requirements of customers in various industries.

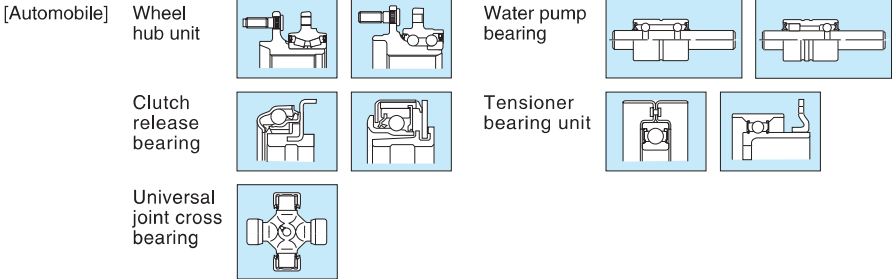


# Rolling Bearing Structure and types

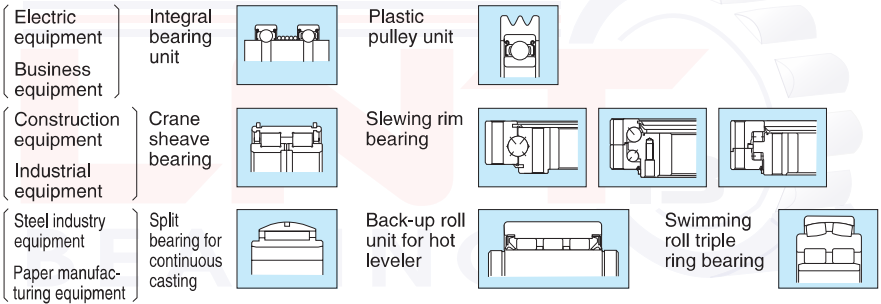


# Rolling Bearing Structure and types

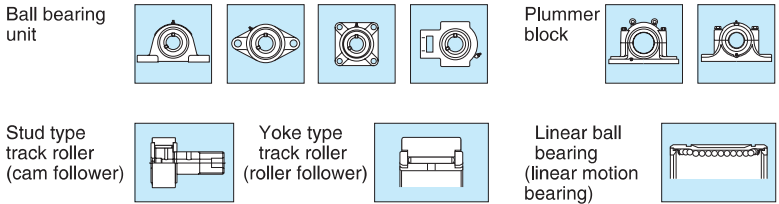
## Bearings classified by use



## Roll The Industry Better



## Others



# Bearing Tolerances

## Bearing type and tolerance class

Bearing type		Applied standards	Applied tolerance class						Tolerance table	
Deep groove ball bearing		JIS B 1514-1	Class 0	–	Class 6	Class 5	Class 4	Class 2	Table 7-3	
Angular contact ball bearing			Class 0	–	Class 6	Class 5	Class 4	Class 2		
Self-aligning ball bearing			Class 0	–	–	–	–	–		
Cylindrical roller bearing			Class 0	–	Class 6	Class 5	Class 4	Class 2		
Needle roller bearing (machined ring type)		JIS B 1536-1	Class 0	–	–	–	–	–		
Tapered roller bearing	Metric series (single-row)	JIS B 1514-1	Class 0	Class 6X	(Class 6)	Class 5	Class 4	Class 2	Table 7-5	
	Metric series (double or four-row)	BAS 1002	Class 0	–	–	–	–	–	Table 7-6	
	Inch series	ANSI/ABMA	Class 4	–	Class 2	Class 3	Class 0	Class 00	Table 7-7	
	Metric series (J-series)		Class PK	–	Class PN	Class PC	Class PB	–	Table 7-8	
Spherical roller bearing		JIS B 1514-1	Class 0	–	–	–	–	–	Table 7-3	
Thrust ball bearing		JIS B 1514-2	Class 0	–	Class 6	Class 5	Class 4	–	Table 7-9	
Spherical thrust roller bearing			Class 0	–	–	–	–	–	Table 7-10	
Precision ball screw support bearing			–	–	–	Class P5Z	Class P4Z	–	–	
Double direction angular contact thrust ball bearing			–	–	–	Equivalent to class 5	Equivalent to class 4	–	–	
(Reference) Class comparison	ISO	Radial bearing	ISO 492	Normal Class	Class 6X	Class 6	Class 5	Class 4	Class 2	–
		Thrust bearing	ISO 199	Normal Class	–	Class 6	Class 5	Class 4	–	–
	DIN BS NF	Radial and thrust bearings	DIN 620 BS 6107 NF E 22-335	Normal Class	Class 6X	Class 6	Class 5	Class 4	Class 2	–
	ANSI ABMA	Radial bearing	ABMA std. 20	ABEC 1 RBEC 1	– –	ABEC 3 RBEC 3	ABEC 5 RBEC 5	ABEC 7 –	ABEC 9 –	–
		Instrument ball bearing	ABMA std. 12	–	–	Class 3P	Class 5P Class 5T	Class 7P Class 7T	Class 9P	Table 7-4
		Tapered roller bearing	ABMA std. 19	Class 4 Class K	– –	Class 2 Class N	Class 3 Class C	Class 0 Class B	Class 00 Class A	Table 7-7

(Reference) Standards and organizations concerned with bearings

JIS : Japanese Industrial Standard  
 BAS : The Japan Bearing Industrial Association Standard  
 ISO : International Organization for Standardization  
 ANSI : American National Standards Institute, Inc.  
 ABMA : American Bearing Manufacturers Association  
 DIN : Deutsches Institut für Normung  
 BS : British Standards Institution  
 NF : Association Francaise de Normalisation

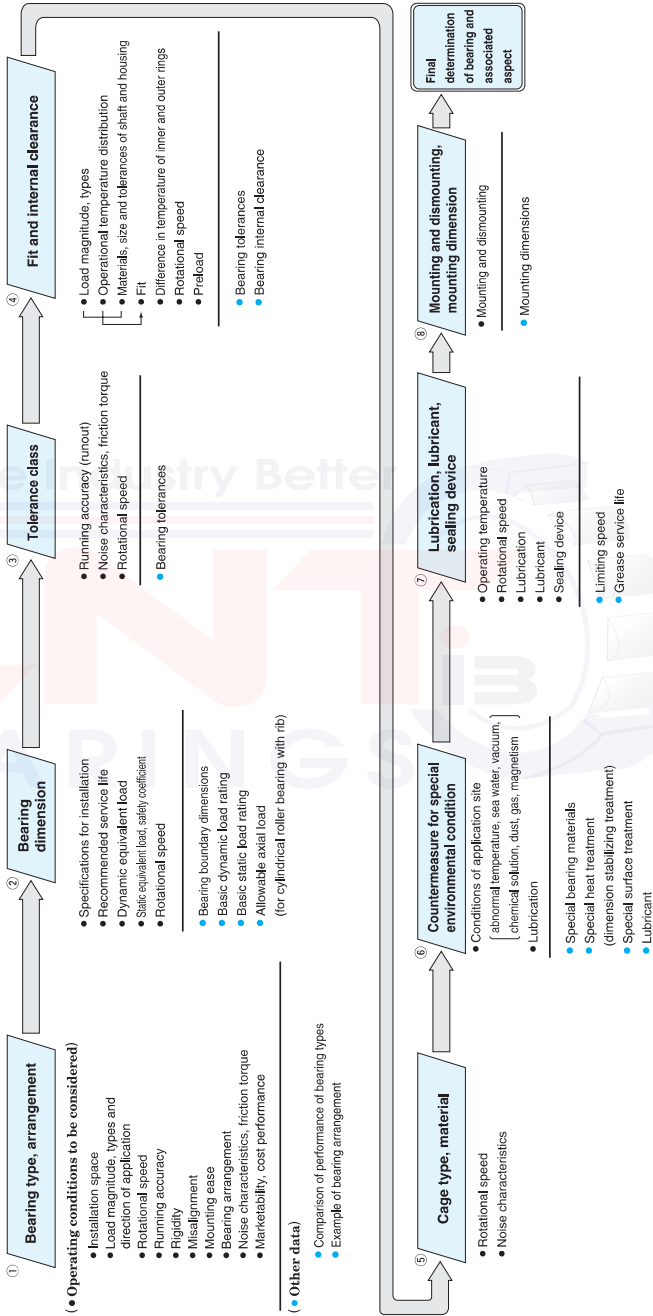
# Outline of bearing selection

Currently, as bearing design has become diversified, the applied bearings are being increasingly extended. In order to select the most suitable bearings for an application, it is necessary to conduct a comprehensive study on both bearings and the equipment in which the bearings will be installed, including operating conditions, the performance required of the

bearings, specifications of the other components to be installed along with the bearings, marketability, and cost performance, etc. In selecting bearings, since the shaft diameter is usually determined beforehand, the prospective bearing type is chosen based upon installation space, intended arrangement, and according to the bore diameter required.

Next, from the bearing specifications are determined the service life required when compared to that of the equipment in which it is used, along with a calculation of the actual service life from operational loads. Internal specifications including bearing accuracy, internal clearance, cage, and lubricant are also selected, depending on the application.

For reference, general selection procedure and operating conditions are described in since the goal is to select the right bearing to achieve optimum performance.



# Maintenance

Proper maintenance is crucial for ensuring the longevity, performance, and reliability of bearings. Here is a detailed guide on the maintenance of bearings:

- 1. Lubrication:** Adequate lubrication is essential to reduce friction and prevent premature wear of bearing components. Regularly lubricate the bearings according to the manufacturer's guidelines, using the recommended lubricant type and quantity. Lubrication intervals may vary depending on the application, operating conditions, and bearing type. Monitor lubrication levels and replenish as needed.
- 2. Contamination Control:** Preventing contamination is vital for bearing performance. Keep the bearing environment clean and free from dust, dirt, debris, and moisture. Use appropriate sealing or shielding mechanisms to protect the bearings from external contaminants. Regularly inspect and clean the surrounding area to minimize the risk of contamination.
- 3. Temperature Monitoring:** Monitor the operating temperature of the bearings using temperature measuring devices. Excessive heat can lead to premature wear or failure. If the temperature exceeds the recommended limits, investigate and address the underlying causes, such as inadequate lubrication, misalignment, or excessive loads.
- 4. Regular Inspections:** Conduct routine inspections to detect any signs of wear, damage, or abnormal operating conditions. Check for unusual noise, vibration, or temperature changes. Inspect the bearing surfaces, cages, and seals for signs of wear, corrosion, or pitting. Address any identified issues promptly to prevent further damage or failure.
- 5. Proper Handling and Mounting:** Handle and mount bearings with care to avoid damage. Follow proper installation techniques, ensuring correct alignment and fit. Use appropriate tools and equipment to avoid introducing stress or force that may impact the bearing's performance. Refer to manufacturer guidelines or seek professional assistance if needed.
- 6. Alignment and Load Distribution:** Ensure proper alignment of the bearing components to distribute loads evenly. Misalignment or excessive loads can lead to premature wear and failure. Align shafts, housings, and bearing components according to specifications and use shims or spacers if necessary.
- 7. Periodic Re-greasing or Re-lubrication:** Over time, lubricants may degrade or become contaminated. Plan for periodic re-greasing or re-lubrication based on the bearing type, application, and operating conditions. Clean the bearing surfaces before re-lubrication to prevent the introduction of contaminants.
- 8. Training and Expertise:** Develop a maintenance plan and provide training to personnel responsible for bearing maintenance. Ensure they have the knowledge and skills to perform inspections, lubrication, and other maintenance tasks correctly. Seek guidance from bearing manufacturers or industry experts for specific application requirements.
- 9. Record-Keeping:** Maintain records of bearing maintenance activities, including lubrication schedules, inspections, and any repairs or replacements performed. Keep track of the bearing's operating conditions, such as temperature, load, and speed. This information helps in identifying trends, evaluating performance, and planning future maintenance tasks.
- 10. Timely Replacement:** Bearings have a finite lifespan, and it is important to replace them when they reach the end of their service life or show signs of severe wear or damage. Regularly monitor the condition of bearings and plan for timely replacements to prevent unexpected failures.

Remember, proper maintenance practices can significantly extend the life of bearings, improve machinery performance, and minimize downtime. Consult the bearing manufacturer's guidelines and seek professional advice when necessary to ensure the best maintenance practices for your specific application.

# Bearing number configuration

Order of arrangement	Bearing series code	Basic number		Supplementary		code		Internal clearance code, preload code	Spacer code	Cage material/ shape code	Tolerance code	Grease code
		Bore diameter No.	Contact angle code	Internal design code, cage guide code	Shield/seal code	Ring shape code, lubrication code	Material code, special treatment code					

## (Codes and descriptions)

- Bearing series code**
- 68 Deep groove ball bearing
  - 69
  - 60
- (For standard bearing code, refer to Table 6-1)
- Bore diameter No.**
- 0/6
  - 1
  - 1.5
  - 9
  - 10
  - 01
  - 02
  - 03
  - 17
  - 20
  - 22
  - 05
  - 25
  - 96
  - 500
  - 2500

- Internal design code, cage guide code**
- G Equal stand-out is provided on both sides of the ring of angular contact ball bearing (In general, C2 clearance is used)
  - GST Angular contact ball bearing described above with standard internal clearance provided
  - J Tapered roller bearing, whose outer ring width, contact angle and outer ring small inside diameter conform to ISO standards
  - With convex asymmetric rollers and machined cage
  - With convex symmetric rollers and pressed cage
  - With convex symmetric rollers and one-piece machined cages
  - V Full complement type ball or roller bearing (with no cage)
- Shield/seal code**
- Z ZZ Fixed shield
  - ZU ZU Removable shield
  - RU 2RU Non-contact seal
  - RS 2RS
  - RK 2RK Contact seal
  - U UU
  - RD 2RD Extremely light contact seal
- Ring shape code, lubrication hole/groove code**
- K Inner ring tapered bore provided (1 : 12)
  - K30 Inner ring tapered bore provided (1 : 30)
  - N Snap ring groove on outer ring outside surface provided
  - NR Snap ring groove and locating snap ring on outer ring outside surface provided

- Contact angle code**
- A (omitted) 30°
  - AC 25°
  - B 40°
  - C 15°
  - CA 20°
  - E 35°
  - B (omitted) Less than 17°
  - C 20°
  - D 28° 30'
  - DJ 28° 48' 30"

- Internal design code**
- R Reinforced capacity (Deep groove ball bearing, cylindrical roller bearing, tapered roller bearing)

## (Codes and descriptions)

- NY Creep prevention synthetic resin ring on outer ring outside surface provided
- SG Spiral groove on inner ring bore surface provided
- W Lubrication hole and lubrication groove on cylindrical roller bearing outer ring outside surface provided
- W33 Lubrication hole and lubrication groove on spherical roller bearing outer ring outside surface provided

## Material code, special treatment code

- Cx High carbon chrome bearing steel given
- E } Case carburizing steel
- F } Case carburizing steel
- H } Case carburizing steel
- Y } Case carburizing steel
- ST Stainless steel
- SH Special heat treatment
- S0 Up to 150 °C
- S1 Up to 200 °C
- S2 Up to 250 °C
- S3 Dimension stabilizing (treatment)

## Matched pair or stack code, cage guide code

- DB Back-to-back arrangement
- DF Face-to-face arrangement
- DT Tandem arrangement
- PA With outer ring guide cage (Ball bearing)
- G3 With roller guide cage (Roller bearing)

## Internal clearance code, preload code

- C1 Smaller than C2
- C2 Smaller than standard clearance
- C3 Standard clearance
- C3 Greater than standard clearance
- C4 Greater than C3
- C5 Greater than C4
- M1 (Radial internal clearance for extra-small/miniature ball bearing)
- M2
- CD2 Smaller than standard clearance
- CDN Standard clearance
- CD3 Greater than standard clearance

- CM Radial internal clearance (Deep groove ball bearing)
- CT motor bearing (Cylindrical roller bearing)
- NA Non-interchangeable cylindrical roller bearing radial internal clearance (CINA to CSNA)

- S Light preload
- L Medium preload
- M Medium preload
- H Heavy preload

- Spacer code**
- Spacer width (mm) is affixed to each code
  - + Inner and outer ring spacers provided (Deep groove ball bearing)
  - / Inner and outer ring spacers provided (Angular contact ball bearing)
  - /P Outer ring spacer provided (Cylindrical roller bearing)
  - /S Inner ring spacer provided (Cylindrical roller bearing)
  - +DP Inner ring spacer provided (Spherical roller bearing)
  - IDP Outer ring spacer provided (Spherical roller bearing)
  - +ODP Outer ring spacer provided (Spherical roller bearing)

## Cage material/type code

- // Steel sheet
- YS Stainless steel sheet (Pressed cage)
- FT Phenol resin
- FY High-tensile brass casting
- FW High-tensile brass casting (separable type)
- MC Polyamide (Molded cage)
- PC Carbon steel
- FP Carbon steel (Pin type cage)

## Tolerance code (IS)

- Omitted Class 0
- P6 Class 6
- P8 Class 8
- P5 Class 5
- P4 Class 4
- P2 Class 2

## Grease code

- A2 Alvania 2
- B5 Beacon 325
- SR SR grease

# Bearing Series Code

Bearing type	Bearing series code	Type code	Dimension series code	
			Width series <sup>1)</sup>	Diameter series
Single-row deep groove ball bearing	<b>67</b>	6	(1)	7
	<b>68</b>	6	(1)	8
	<b>69</b>	6	(1)	9
	<b>160</b> <sup>2)</sup>	6	(0)	0
	<b>60</b>	6	(1)	0
	<b>62</b>	6	(0)	2
	<b>63</b>	6	(0)	3
	<b>64</b>	6	(0)	4
Double-row deep groove ball bearing (with filling slot)	<b>42</b>	4	(2)	2
	<b>43</b>	4	(2)	3
Single-row angular contact ball bearing	<b>79</b>	7	(1)	9
	<b>70</b>	7	(1)	0
	<b>72</b>	7	(0)	2
	<b>73</b>	7	(0)	3
	<b>74</b>	7	(0)	4
Double-row angular contact ball bearing (with filling slot)	<b>32</b>	(0)	3	2
	<b>33</b>	(0)	3	3
Double-row angular contact ball bearing	<b>52</b>	5	(3)	2
	<b>53</b>	5	(3)	3
Self-aligning ball bearing	<b>12</b>	1	(0)	2
	<b>22</b>	2	(2)	2
	<b>13</b>	1	(0)	3
	<b>23</b>	2	(2)	3
	<b>112</b> <sup>2)</sup>	1	(0) <sup>3)</sup>	2
	<b>113</b> <sup>2)</sup>	1	(0) <sup>3)</sup>	3
Single-row cylindrical roller bearing	<b>NU 10</b>	NU <sup>4)</sup>	1	0
	<b>NU 2</b>	NU <sup>4)</sup>	(0)	2
	<b>NU 22</b>	NU <sup>4)</sup>	2	2
	<b>NU 32</b>	NU <sup>4)</sup>	3	2
	<b>NU 3</b>	NU <sup>4)</sup>	(0)	3
	<b>NU 23</b>	NU <sup>4)</sup>	2	3
	<b>NU 4</b>	NU <sup>4)</sup>	(0)	4
Double-row cylindrical roller bearing	<b>NNU 49</b>	NNU	4	9
	<b>NN 30</b>	NN	3	0
Single-row needle roller bearing	<b>NA 48</b>	NA	4	8
	<b>NA 49</b>	NA	4	9
	<b>NA 59</b>	NA	5	9
Double-row needle roller bearing	<b>NA 69</b>	NA	6	9




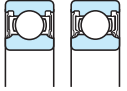




Bearing type	Bearing series code	Type code	Dimension series code	
			Width series	Diameter series
Tapered roller bearing	<b>329</b>	3	2	9
	<b>320</b>	3	2	0
	<b>330</b>	3	3	0
	<b>331</b>	3	3	1
	<b>302</b>	3	0	2
	<b>322</b>	3	2	2
	<b>332</b>	3	3	2
	<b>303</b>	3	0	3
	<b>313</b>	3	1	3
	<b>323</b>	3	2	3
	Spherical roller bearing	<b>239</b>	2	3
<b>230</b>		2	3	0
<b>240</b>		2	4	0
<b>231</b>		2	3	1
<b>241</b>		2	4	1
<b>222</b>		2	2	2
<b>232</b>		2	3	2
<b>213</b> <sup>2)</sup>		2	0	3
<b>223</b>		2	2	3
Single direction thrust ball bearing		<b>511</b>	5	1
	<b>512</b>	5	1	2
	<b>513</b>	5	1	3
	<b>514</b>	5	1	4
Single direction thrust ball bearing with spherical back face	<b>532</b>	5	3	2
	<b>533</b>	5	3	3
	<b>534</b>	5	3	4
Double direction thrust ball bearing	<b>522</b>	5	2	2
	<b>523</b>	5	2	3
	<b>524</b>	5	2	4
Double direction thrust ball bearing with spherical back faces	<b>542</b>	5	4	2
	<b>543</b>	5	4	3
	<b>544</b>	5	4	4
Spherical thrust roller bearing	<b>292</b>	2	9	2
	<b>293</b>	2	9	3
	<b>294</b>	2	9	4

[Notes]

- 1) Width series codes in parentheses are omitted in bearing series codes.
- 2) These are bearing series codes customarily used.
- 3) Nominal outer ring width series (inner rings only are wide).
- 4) Besides NU type, NJ, NUP, N, NF, and NH are provided.

# Rolling Bearing Structures and Types

## Deep groove ball bearings

Single-row							Double-row	
Open type 	Shielded type 	Non-contact sealed type 	Contact sealed type 		Extremely light contact sealed type 	With locating snap ring 	Flanged type 	
680, 690, 6700, 6800, 6900, 16000,	ZZ	600, 620, 6000, 6200,	2RS, 2RK	630, (ML) ...Extra-small, miniature bearing	2RD	NR	[Suitable for extra-small or miniature bearing]	4200 4300

- The most popular types among rolling bearings, widely used in a variety of industries.
  - Radial load and axial load in both directions can be accommodated.
  - Suitable for operation at high speed, with low noise and low vibration.
  - Sealed bearings employing steel shields or rubber seals are filled with the appropriate volume of grease when manufactured.
  - Bearings with a flange or locating snap ring attached on the outer ring are easily mounted in housings for simple positioning of housing location.
- Tolerances:** "P0" (normal), "P6" (higher precision), "P5" (very high precision)  
**Clearances:** "C0" (standard), "C2" (reduced), "C3" (greater)

[Recommended cages] Pressed cage (ribbon type, snap type ... single-row, S type ... double-row), copper alloy or phenolic resin machined cage, synthetic resin molded cage

[Main applications] Automobile : front and rear wheels, transmissions, electric devices  
 Electric equipment : standard motors, electric appliances for domestic use  
 Others : measuring instruments, internal combustion engines, construction equipment, railway rolling stock, cargo transport equipment, agricultural equipment, equipment for other industrial uses



# Rolling Bearing Structures and Types




## Angular contact ball bearings

Single-row			Matched pair			Double-row	
		For high-speed use HAR	Back-to-back arrangement DB	Face-to-face arrangement DF	Tandem arrangement DT		
(With pressed cage)	(With machined cage)					(With filling slot)	
7000, 7200, 7300, 7400			Contact angle 30°			3200	5200
7000B, 7200B, 7300B, 7400B			40°			3300	5300
7900C, 7000C, 7200C, 7300C			15°			Contact angle 32°	Contact angle 24°
HAR900C, HAR000C							
<ul style="list-style-type: none"> <li>■ Bearing rings and balls possess their own contact angle which is normally 15°, 30° or 40°.                             <ul style="list-style-type: none"> <li>( Larger contact angle ..... higher resistance against axial load )</li> <li>( Smaller contact angle ... more advantageous for high-speed rotation )</li> </ul> </li> <li>■ Single-row bearings can accommodate radial load and axial load in one direction.</li> <li>■ DB and DF matched pair bearings and double-row bearings can accommodate radial load and axial load in both directions.</li> <li>■ DT matched pair bearings are used for applications where axial load in one direction is too large for one bearing to accept.</li> <li>■ HAR type high speed bearings were designed to contain more balls than standard bearings by minimizing the ball diameter, to offer improved performance in machine tools.</li> <li>■ Angular contact ball bearings are used for high accuracy and high-speed operation.</li> </ul>						<ul style="list-style-type: none"> <li>■ Axial load in both directions and radial load can be accommodated by adapting a structure pairing two single-row angular contact ball bearings back to back.</li> <li>■ For bearings with no filling slot, the sealed type is available.</li> </ul>	
						ZZ (Shielded)	2RS (Sealed)
[Recommended cages] Pressed cage (conical type ... single-row : S type, snap type ... double-row), copper alloy or phenolic resin machined cage, synthetic resin molded cage							
[Main applications] Single-row : machine tool spindles, high frequency motors, gas turbines, centrifugal separators, front wheels of small size automobiles, differential pinion shafts							
Double-row : hydraulic pumps, roots blowers, air-compressors, transmissions, fuel injection pumps, printing equipment							



# Rolling Bearing Structures and Types

## Self-aligning ball bearings










Cylindrical bore	Tapered bore	Sealed
	 K (Taper 1 : 12)	 2RS
120, 130 1200, 1300 2200, 2300	(11200, 11300... extended inner ring type)	2200 2RS 2300 2RS

- Spherical outer ring raceway allows self-alignment, accommodating shaft or housing deflection and misaligned mounting conditions.
- Tapered bore design can be mounted readily using an adapter.

Pressed cage	(staggered type...12, 13, 22...2RS, 23...2RS) snap type .....22, 23
Power transmission shaft of wood working and spinning machines, plummer blocks	



## Cylindrical roller bearings

Single-row						Double-row		Four-row
								
NU	NJ	NUP	N	NF	NH	NN	NNU	(Mainly use on rolling mill roll neck)
NU1000, NU200 (R), NU2200 (R), NU3200,			NU300 (R), NU400 NU2300 (R), NU3300			Cylindrical bore NN4900 NN3000	Tapered bore NNU4900K NN3000K	(FC), (4CR)

- Since the design allowing linear contact of cylindrical rollers with the raceway provides strong resistance to radial load, this type is suitable for use under heavy radial load and impact load, as well as at high speed.
- N and NU types are ideal for use on the free side: they are movable in the shaft direction in response to changes in bearing position relative to the shaft or housing, which are caused by heat expansion of the shaft or improper mounting.
- NJ and NF types can accommodate axial load in one direction; and NH and NUP types can accommodate partial axial load in both directions.
- With separable inner and outer ring, this type ensures easy mounting.
- Due to their high rigidity, NNU and NN types are widely used in machine tool spindles.

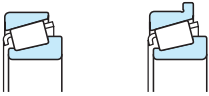
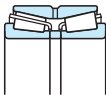

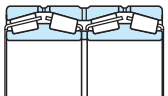
[Recommended cages] Pressed cage (Z type), copper alloy machined cage, pin type cage, synthetic resin molded cage

[Main applications] Large and medium size motors, traction motors, generators, internal combustion engines, gas turbines, machine tool spindles, speed reducers, cargo transport equipment, and other industrial equipment



# Rolling Bearing Structures and Types

## Tapered roller bearings

Single-row			Double-row		Four-row
 <p>Flanged type</p>			 <p>TDO type</p>	 <p>TDI type</p>	 <p>(Mainly used on rolling mill roll necks)</p>
(Standard contact angle)	(Intermediate contact angle)	(Steep contact angle)			
32900JR	30200JR	30200CR	30300DJ		
32000JR	32200JR	32200CR	30300DJR		
33000JR	33200JR	30300CR	31300JR		
33100JR	30300JR	32300CR			
	32300JR				

- Tapered rollers assembled in the bearings are guided by the inner ring back face rib.
- The raceway surfaces of inner ring and outer ring and the rolling contact surface of rollers are designed so that the respective apexes converge at a point on the bearing center line.
- Single-row bearings can accommodate radial load and axial load in one direction, and double-row bearings can accommodate radial load and axial load in both directions.
- This type of bearing is suitable for use under heavy load or impact load.
- Bearings are classified into standard, intermediate and steep types, in accordance with their contact angle ( $\alpha$ ). The larger the contact angle is, the greater the bearing resistance to axial load.
- Since outer ring and inner ring assembly can be separated from each other, mounting is easy.
- Bearings designated by the suffix "J" and "JR" are interchangeable internationally.
- Items sized in inches are still widely used.

[Recommended cages] Pressed cage, synthetic resin molded cage, pin type cage





[Main applications] Automobile : front and rear wheels, transmissions, differential pinion

Others : machine tool spindles, construction equipment, large size agricultural equipment, railway rolling stock speed reduction gears, rolling mill roll necks and speed reducers, etc



# Rolling Bearing Structures and Types

## Spherical roller bearings

Cylindrical bore			Tapered bore
Convex asymmetrical roller type	Convex symmetrical roller type		
			
23900 , 23000 24000	23100 24100	22200 23200	21300 22300  K or K30

■ Spherical roller bearings comprising barrel-shaped convex rollers, double-row inner ring and outer ring are classified into CC, CA, MB, E, E1 according to their internal structure.

■ With the bearing designed such that the circular arc center of the outer ring raceway matches with the bearing center, the bearing is self-aligning, insensitive to errors of alignment of the shaft relative to the housing, and to shaft deflection.

■ This type can accommodate radial load and axial load in both directions, which makes it especially suitable for applications in which heavy load or impact load is applied.

■ The tapered bore type can be easily mounted/dismounted by using an adapter or withdrawal sleeve.

There are two types of tapered bores (tapered ratio) :

- 1 : 30 (supplementary code K30) ... Suitable for series 240 and 241.
- 1 : 12 (supplementary code K) ... Suitable for series other than 240 and 241.

■ Lubrication holes, a lubrication groove and anti-rotation pin hole can be provided on the outer ring. Lubrication holes and a lubrication groove can be provided on the inner ring, too.

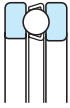
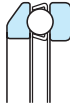
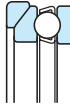
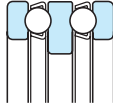
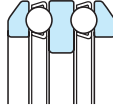
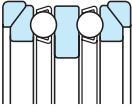
[Recommended cages] Copper alloy machined cage, pressed cage

[Main applications] Paper manufacturing equipment, speed reducers, railway rolling stock axle journals, rolling mill pinion stands, table rollers, crushers, shaker screens, printing equipment, wood working equipment, speed reducers for various industrial uses, plummer blocks



# Rolling Bearing Structures and Types

## Thrust ball bearings

Single direction			Double direction		
With flat back faces	With spherical back face	With aligning seat race	With flat back faces	With spherical back faces	With aligning seat races
					
51100	—	—	—	—	—
51200	53200	53200U	52200	54200	54200U
51300	53300	53300U	52300	54300	54300U
51400	53400	53400U	52400	54400	54400U

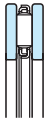

- This type of bearing comprises washer-shaped rings with raceway groove and ball and cage assembly.
- Races to be mounted on shafts are called shaft races (or inner rings); and, races to be mounted into housings are housing races (or outer rings). Central races of double direction bearings are mounted on the shafts.
- Single direction bearings accommodate axial load in one direction, and double direction bearings accommodate axial load in both directions. (Both of these bearings cannot accommodate radial loads.)
- Since bearings with a spherical back face are self-aligning, it helps to compensate for mounting errors.

[Recommended cages] Pressed cage, copper alloy or phenolic resin machined cage, synthetic resin molded cage

[Main applications] Automobile king pins, machine tool spindles



## Needle roller thrust bearings

Separable	Non-separable
	
(AXK, FNT, NTA)	(FNTKF)

- In many cases, needle roller and cage thrust assembly function by using the mounting surface of the application equipment, including shafts and housings, as its raceway surface.

Pressed cage, synthetic resin molded cage

Transmissions for automobiles, cultivators and machine tools





- The separable type, comprising needle roller and cage thrust assembly and a race, can be matched with a pressed thin race (AS) or machined thick race (LS, WS.811, GS.811).
- The non-separable type comprises needle roller and cage thrust assembly and a precision pressed race.
- Axial load can be accommodated in one direction.
- Due to the very small installation space required, this type contributes greatly to size reduction of application equipment.



# Bearing failures, causes and countermeasures

Failures	Characteristics	Damages	Causes	Countermeasures
1 Flaking	 <p>Flaking is a phenomenon when material is removed in flakes from a surface layer of the bearing raceways or rolling elements due to rolling fatigue.</p> <p>This phenomenon is generally attributed to the approaching end of bearing service life. However, if flaking occurs at early stages of bearing service life, it is necessary to determine causes and adopt countermeasures.</p>	<p>Flaking occurring at an incipient stage</p> <p>Flaking on one side of radial bearing raceway</p> <p>Symmetrical flaking along circumference of raceway</p> <p>Slanted flaking on the radial ball bearing raceway</p> <p>Flaking occurring near the edge of the raceway or rolling contact surface of roller bearings</p> <p>Flaking on the raceway surface at the same interval as rolling element spacing</p>	<p>Too small internal clearance</p> <p>Improper or insufficient lubricant</p> <p>Too much load</p> <p>Extraordinarily large axial load</p> <p>Inaccurate housing roundness</p> <p>Improper mounting</p> <p>Shaft deflection</p> <p>Inaccuracy of the shaft and housing</p> <p>Heavy impact load during mounting</p> <p>A flaw of cylindrical roller bearings or tapered roller bearings caused when they are mounted.</p> <p>Rust gathered while out of operation</p>	<p>Provide proper internal clearance.</p> <p>Select proper lubricating method or lubricant.</p> <p>Fitting between outer ring on the free side and housing should be changed to clearance fit.</p> <p>Correct processing accuracy of housing bore.</p> <p>Especially for split housings, care should be taken to ensure processing accuracy.</p> <p>Correct centering.</p> <p>Widen bearing internal clearance.</p> <p>Correct squareness of shaft or housing shoulder.</p> <p>Improve mounting procedure.</p> <p>Provide rust preventive treatment before long cessation of operation.</p>
2 Cracking, chipping		<p>Cracking in outer ring or inner ring</p> <p>Cracking on rolling elements</p> <p>Cracking on the rib</p> <p>Brinelling on the raceway or rolling contact surface</p>	<p>Excessive interference</p> <p>Excessive fillet on shaft or housing</p> <p>Heavy impact load</p> <p>Advanced flaking or seizure</p> <p>Heavy impact load</p> <p>Advanced flaking</p> <p>Impact on rib during mounting</p> <p>Excessive axial impact load</p> <p>Entry of foreign matter</p>	<p>Select proper fit.</p> <p>Adjust fillet on the shaft or in the housing to smaller than that of the bearing chamfer dimension.</p> <p>Re-examine load conditions.</p> <p>Improve mounting and handling procedure.</p> <p>Re-examine load conditions.</p> <p>Improve mounting procedure.</p> <p>Re-examine load conditions.</p> <p>Clean bearing and its peripheral parts.</p> <p>Improve sealing device.</p> <p>Impact load during mounting</p> <p>Excessive load applied while bearing is stationary</p> <p>Careless handling</p>
3 Brinelling, nicks	 <p>(Brinelling)</p>	<p>Brinelling on the raceway surface at the same interval as the rolling element spacing</p> <p>Nicks on the raceway or rolling contact surface</p>	<p>Excessive load applied while bearing is stationary</p> <p>Careless handling</p>	<p>Brinelling is a small surface indentation generated either on the raceway through plastic deformation at the contact point between the raceway and rolling elements, or on the rolling surfaces from entry of foreign matter, when heavy load is applied while the bearing is stationary or rotating at a low rotation speed.</p> <p>Nicks are those indentations produced directly by rough handling such as hammering.</p>

# Bearing failures, causes and countermeasures

Failures	Characteristics	Damages	Causes	Countermeasures
<p>4 Pear skin, discoloration</p>  <p>(Discoloration)</p>	<p>· Pear skin is a phenomenon in which minute brittle marks cover the entire rolling surface, caused by the entry of foreign matter. This is characterized by a rough surface and a rolling surface that is rough in appearance.</p> <p>· In extreme cases, this is accompanied by discoloration due to heat generation.</p> <p>· The surface of the raceway is scratched, and the surface color changes because of staining or heat generation during rotation.</p> <p>· Color change caused by rust and corrosion is generally separate from this phenomenon.</p> <p>· Scratches are relatively shallow marks generated by sliding contact; in the same direction as the sliding. This is not accompanied by apparent melting of material.</p> <p>· Scuffing refers to marks, the surface of which are partially melted due to higher contact pressure and therefore a greater heat effect.</p> <p>· Generally, scuffing may be regarded as a serious case of scratches.</p>	<p>Indentation similar to pear skin on the raceway and rolling contact surface.</p> <p>Discoloration of the raceway surface, scuffing on the raceway, and edge riding band.</p>	<p>· Entry of minute foreign matter</p> <p>· Too small bearing internal clearance.</p> <p>· Improper or insufficient lubricant</p> <p>· Quality deterioration of lubricant due to aging, etc.</p>	<p>· Clean the bearing and its peripheral parts.</p> <p>· Improve sealing device.</p> <p>· Provide proper internal clearances.</p> <p>· Select proper lubricating method or lubricant.</p>
<p>5 Scratches, scuffing</p>  <p>(Scuffing)</p>	<p>· Smearing is a phenomenon in which a cluster of minute seizures cover the rolling contact surface. Since smearing is caused by high temperature due to friction, the surface of the material usually melts partially; and, the smeared surfaces appear very rough in many cases.</p>	<p>Scratches on raceway or rolling contact surface</p> <p>Scuffing on rib face and roller end face</p>	<p>· Insufficient lubricant at initial operation</p> <p>· Careless handling</p> <p>· Improper or insufficient lubricant</p> <p>· Improper mounting</p> <p>· Excessive axial load</p>	<p>· Apply lubricant to the raceway and rolling contact surface when mounting.</p> <p>· Improve mounting procedure.</p> <p>· Select proper lubricating method or lubricant.</p> <p>· Exact centering of axial direction.</p>
<p>6 Smearing</p> 	<p>· Rust is a film of oxides, or hydroxides, or carbonates formed on a metal surface due to chemical reaction.</p> <p>· Corrosion is a phenomenon in which a metal surface is corroded through chemical reaction (electrochemical reaction such as chemical combination and battery formation); resulting in oxidation or dissolution.</p> <p>· It often occurs when sulfur or chloride contaminants and additives is dissolved at high temperature.</p>	<p>Smearing on raceway or rolling contact surface</p> <p>Rust partially or completely covering the bearing surface.</p>	<p>· Improper or insufficient lubricant</p> <p>· Slipping of the rolling elements</p> <p>· This occurs due to the break down of lubricant film when an abnormal self rotation causes slip of the rolling elements on the raceway.</p> <p>· Improper storage condition</p> <p>· Dew formation in atmosphere</p>	<p>· Select proper lubricating method or lubricant.</p> <p>· Provide proper preheat.</p> <p>· Improve bearing storage conditions.</p> <p>· Improve sealing devices.</p> <p>· Provide rust preventive treatment before long cessation of operation.</p>
<p>7 Rust, corrosion</p> 	<p>When an electric current passes through a bearing while in operation, it can generate sparks between the rolling elements and the raceway, resulting in a very thin film of film, resulting in melting of the surface metal in this area.</p> <p>This phenomenon appears to be pitting at first sight. (The resultant flow is referred to as a pit.) The cause is the pitting that the material melted when it was sparking.</p> <p>In some cases, the rolling surface becomes corrugated by pitting.</p>	<p>Rust and corrosion at the same interval as rolling element spacing</p> <p>Pitting or a corrugated surface failure on raceway and rolling contact surface</p> <p>The bearings must be replaced, if the corrugated texture is found by scratching the surface with a fingernail or if pitting can be observed by visual inspection.</p>	<p>· Contamination by water or corrosive matter</p> <p>· Sparks generated when electric current passes through bearings</p>	<p>· Improve sealing devices.</p> <p>· Providing a bypass which prevents current from passing through bearings.</p> <p>· Insulation of bearings.</p>

# Bearing failures, causes and countermeasures

Failures	Characteristics	Damages	Causes	Countermeasures
<p>③ Wear</p> 	<p>Normally, wear of bearing is observed on sliding contact surfaces such as roller end faces and rib faces, cage pockets, the guide surface of cages and cage riding lands. Wear is not directly related to material fatigue.</p> <p>Wear caused by foreign matter and corrosion can affect not only sliding surfaces but rolling surfaces.</p>	<p>Wear on the contact surfaces (roller end faces, rib faces, cage pockets)</p> <p>Wear on raceways and rolling contact surfaces</p>	<p>Improper or insufficient lubricant</p> <p>Entry of foreign matter</p> <p>Improper or insufficient lubricant</p>	<ul style="list-style-type: none"> <li>Select proper lubricating method or lubricant.</li> <li>Improve sealing device.</li> <li>Clean the bearing and its peripheral parts.</li> </ul>
<p>④ Fretting</p> 	<p>Fretting occurs to bearings which are subject to vibration while in stationary condition or which are exposed to minute vibration. It is characterized by rust-colored wear particles.</p> <p>Since fretting on the raceways often appears similar to brinelling, it is sometimes called "falsebrinelling".</p>	<p>Rust-colored wear particles generated on the fitting surface (fretting corrosion)</p>	<p>Insufficient interference</p>	<ul style="list-style-type: none"> <li>Provide greater interference</li> <li>Apply lubricant to the fitting surface</li> </ul>
<p>⑤ Creep</p> 	<p>Creeping is a phenomenon in which bearing rings move relative to the shaft or housing during operation.</p>	<p>Brinelling on the raceway surface at the same interval as rolling element spacing (false brinelling)</p> <p>Wear, discoloration and scuffing, caused by slipping on the fitting surfaces</p>	<p>Vibration and oscillation when bearings are stationary.</p> <p>Insufficient interference</p> <p>Insufficient tightening of sleeve</p>	<ul style="list-style-type: none"> <li>Improve fixing method of the shaft and housing.</li> <li>Provide preload to bearing.</li> <li>Provide greater interference.</li> <li>Proper tightening of sleeve.</li> </ul>
<p>⑦ Damage to cages</p> 	<p>Since cages are made of low hardness materials, external pressure and contact with other parts can easily produce flaws and distortion. In some cases, these are aggravated and become chipping and cracks.</p> <p>Large chipping and cracks are often accompanied by cage failure. The looseness of the cage itself and may hinder the smooth movement of rolling elements.</p>	<p>Flaws, distortion, chipping, cracking and excessive wear in cages. Loose or damaged rivets.</p>	<p>Extraordinary vibration, impact, moment</p> <p>Improper or insufficient lubricant</p> <p>Improper mounting (misalignment)</p> <p>Dents made during mounting</p>	<ul style="list-style-type: none"> <li>Re-examine load conditions.</li> <li>Select proper lubricating method or lubricant.</li> <li>Minimize mounting deviation.</li> <li>Re-examine cage types.</li> <li>Improve mounting.</li> </ul>
<p>⑧ Seizure</p> 	<p>A phenomenon caused by abnormal heating in bearings.</p>	<p>Discoloration, distortion and melting together</p>	<p>Too small internal clearances</p> <p>Improper or insufficient lubricant</p> <p>Excessive load</p> <p>Aggravated by other bearing flaws</p>	<ul style="list-style-type: none"> <li>Provide proper internal clearances.</li> <li>Select proper lubricating method or lubricant.</li> <li>Re-examine bearing type.</li> <li>Earlier discovery of bearing flaws.</li> </ul>

# Standard Bearing Product Range

Bearing No	Bearing No	Bearing No	Bearing No	Bearing No
DGBB	DGBB	DGBB	DGBB	SELF ALIGNING BEARING
12205	628 ZZ	6015 ZZ	6230 ZZ	1200
12206	629 2RS	6016	62304 2RS	1201
12207	629 ZZ	6016 2RS	62305 2RS	1202
12208	6000	6016 ZZ	6300	1203
12209	6000 ZZ	6017	6300 2RS	1204
12210	6000 2RS	6017 2RS	6300 ZZ	1205
16003	6001	6017 ZZ	6301	1206
16003 ZZ/2RS	6001 ZZ	6018	6301 2RS	1207
16004	6001 2RS	6018 2RS	6301 ZZ	1208
16004 ZZ/2RS	6002	6018 ZZ	6302	1209
16005	6002 ZZ	6019	6302 2RS	1210
16005 ZZ/2RS	6002 2RS	6019 ZZ	6302 ZZ	1211
16006	6003	6020	6303	1212
16006 ZZ/2RS	6003 ZZ	6020 ZZ	6303 2RS	1213
16007	6003 2RS	6022	6303 ZZ	1214
16007 ZZ/2RS	6004	6022 ZZ	6304	1215
16008	6004 ZZ	6024	6304 2RS	1216
16008 ZZ/2RS	6004 2RS	6024 ZZ	6304 ZZ	1217
16009	6005	6026	6305	1218
16009 ZZ/2RS	6005 ZZ	6026 ZZ	6305 2RS	1302
16010	6005 2RS	6028	6305 ZZ	1303
16010 ZZ/2RS	6006	6028 ZZ	6306	1304
16011	6006 ZZ	6030	6306 2RS	1305
16011 ZZ/2RS	6006 2RS	6030 ZZ	6306 ZZ	1306
16012	6007	6032	6307	1307
16012 ZZ/2RS	6007 ZZ	6032 ZZ	6307 2RS	1308
16013	6007 2RS	613963	6307 ZZ	1309
16013 ZZ/2RS	6008	6200	6308	1310
16014	6008 ZZ	6200 2RS	6308 2RS	1311
16014 ZZ/2RS	6008 2RS	6200 ZZ	6308 ZZ	1312
16015	6009	6201	6309	2201
16015 ZZ/2RS	6009 2RS	6201 2RS	6309 2RS	2202
16020	6009 ZZ	6201 ZZ	6309 ZZ	2203
16020 ZZ/2RS	6010	6202	6310	2209
420204	6010 2RS	6202 2RS	6310 2RS	2210
420205	6010 ZZ	6202 ZZ	6310 ZZ	2214
420206	6011	6203	6311	2308
607 2RS	6011 2RS	6203 2RS	6311 2RS	2309
607 ZZ	6011 ZZ	6203 ZZ	6311 ZZ	2310
608 2RS	6012	6204	6312	2311
608 ZZ	6012 2RS	6204 2RS	6312 2RS	3205
609 2RS	6012 ZZ	6204 ZZ	6312 ZZ	3206
609 ZZ	6013	6205	6313	3207
625 2RS	6013 2RS	6205 2RS	6313 2RS	3208
625 ZZ	6013 ZZ	6205 ZZ	6313 ZZ	3209
626 2RS	6014	6206	6314	3210
626 ZZ	6014 ZZ	6206 2RS	6314 2RS	3211
627 2RS	6014 2RS	6206 ZZ	6314 ZZ	3212
627 ZZ	6015	6207	6315	3213
628 2RS	6015 2RS	6207 2RS	6315 2RS	3214

Bearing No	Bearing No	Bearing No	Bearing No	Bearing No
<b>SELF ALIGNING BEARING</b>	<b>SPHERICAL ROLLER BEARING</b>	<b>SPHERICAL ROLLER BEARING</b>	<b>SPHERICAL ROLLER BEARING</b>	<b>SPHERICAL ROLLER BEARING</b>
3215	22208 CCW33C3	22309 CCW33C3	23034 CCW33C3	22309 CCW33C3
3216	22208 MBW33C3	22309 MBW33C3	23034 MBW33C3	22309 MBW33C3
3217	22209 CCW33C3	22310 CCW33C3	23036 MBW33C3	22310 CCW33C3
3304	22209 MBW33C3	22310 MBW33C3	23038 MBW33C3	22310 MBW33C3
3305	22210 CCW33C3	22311 CCW33C3	23040 MBW33C3	22311 CCW33C3
3306	22210 MBW33C3	22311 MBW33C3	23044 MBW33C3	22311 MBW33C3
3307	22211 CCW33C3	22312 CCW33C3	23048 MBW33C3	22312 CCW33C3
3308	22211 MBW33C3	22312 MBW33C3	23052 MBW33C3	22312 MBW33C3
3309	22212 CCW33C3	22313 CCW33C3	23056 MBW33C3	22313 CCW33C3
3310	22212 MBW33C3	22313 MBW33C3	23060 MBW33C3	22313 MBW33C3
3311	22213 CCW33C3	22314 CCW33C3	23064 MBW33C3	22314 CCW33C3
3312	22213 MBW33C3	22314 MBW33C3	23068 MBW33C3	22314 MBW33C3
3313	22214 CCW33C3	22315 CCW33C3	23072 MBW33C3	22315 CCW33C3
3314	22214 MBW33C3	22315 MBW33C3	23076 MBW33C3	22315 MBW33C3
5205 2RS	22215 CCW33C3	22316 CCW33C3	23080 MBW33C3	22316 CCW33C3
5206 2RS	22215 MBW33C3	22316 MBW33C3	23084 MBW33C3	22316 MBW33C3
5208 2RS	22216 CCW33C3	22317 CCW33C3	23088 MBW33C3	22317 CCW33C3
5210 2RS	22216 MBW33C3	22317 MBW33C3	23092 MBW33C3	22317 MBW33C3
5304 2RS	22217 CCW33C3	22318 CCW33C3	23096 MBW33C3	22318 CCW33C3
<b>Bearing No</b>	22217 MBW33C3	22318 MBW33C3	23120 MBW33C3	22318 MBW33C3
<b>SPHERICAL ROLLER BEARING</b>	22218 CCW33C3	22319 CCW33C3	23122 MBW33C3	22319 CCW33C3
21304 CCW33C3	22218 MBW33C3	22319 MBW33C3	23124 CCW33C3	22319 MBW33C3
21305 CCW33C3	22219 CCW33C3	22320 CCW33C3	23124 MBW33C3	22320 CCW33C3
21306 CCW33C3	22219 MBW33C3	22320 MBW33C3	23126 MBW33C3	22320 MBW33C3
21307 CCW33C3	22220 CCW33C3	22322 CCW33C3	23128 CCW33C3	22322 CCW33C3
21308 CCW33C3	22220 MBW33C3	22322 MBW33C3	23128 MBW33C3	22322 MBW33C3
21308 MBW33C3	22222 CCW33C3	22324 CCW33C3	23130 CCW33C3	22324 CCW33C3
21309 CCW33C3	22222 MBW33C3	22324 MBW33C3	23130 MBW33C3	22324 MBW33C3
21309 MBW33C3	22224 CCW33C3	22326 CCW33C3	23132 CCW33C3	22326 CCW33C3
21310 CCW33C3	22224 MBW33C3	22326 MBW33C3	23132 MBW33C3	22326 MBW33C3
21310 MBW33C3	22226 CCW33C3	22328 CCW33C3	23134 CCW33C3	22328 CCW33C3
21311 CCW33C3	22226 MBW33C3	22328 MBW33C3	23134 MBW33C3	22328 MBW33C3
21311 MBW33C3	22228 CCW33C3	22330 CCW33C3	23136 MBW33C3	22330 CCW33C3
21312 CCW33C3	22228 MBW33C3	22330 MBW33C3	23138 MBW33C3	22330 MBW33C3
21312 MBW33C3	22230 CCW33C3	22334 MBW33C3	23140 CCW33C3	22334 MBW33C3
21313 CCW33C3	22230 MBW33C3	22332 MBW33C3	23140 MBW33C3	22332 MBW33C3
21313 MBW33C3	22232 CCW33C3	22336 MBW33C3	23144 MBW33C3	22336 MBW33C3
21314 CCW33C3	22232 MBW33C3	22338 MBW33C3	23148 MBW33C3	22338 MBW33C3
21314 MBW33C3	22234 MBW33C3	22340 MBW33C3	23152 MBW33C3	22340 MBW33C3
21315 CCW33C3	22236 MBW33C3	22344 MBW33C3	23156 MBW33C3	22344 MBW33C3
21315 MBW33C3	22238 MBW33C3	22348 MBW33C3	23164 MBW33C3	22348 MBW33C3
21316 CCW33C3	22240 MBW33C3	22352 MBW33C3	23168 MBW33C3	22352 MBW33C3
21316 MBW33C3	22244 MBW33C3	22356 MBW33C3	23172 MBW33C3	22356 MBW33C3
21317 CCW33C3	22248 MBW33C3	22360 MBW33C3	23176 MBW33C3	22360 MBW33C3
21318 CCW33C3	22252 MBW33C3	23022 MBW33C3	23180 MBW33C3	23022 MBW33C3
21319 CCW33C3	22256 MBW33C3	23024 MBW33C3	23184 MBW33C3	23024 MBW33C3
21320 CCW33C3	22260 MBW33C3	23026 MBW33C3	23218 MBW33C3	23026 MBW33C3
22205 CCW33C3	22264 MBW33C3	23028 MBW33C3	23220 MBW33C3	23028 MBW33C3
22206 CCW33C3	22308 CCW33C3	23030 MBW33C3	23222 MBW33C3	23030 MBW33C3
22207 CCW33C3	22308 MBW33C3	23032 MBW33C3	23224 MBW33C3	23032 MBW33C3

Bearing No	Bearing No	Bearing No	Bearing No	Bearing No
SPHERICAL ROLLER BEARING	SPHERICAL ROLLER BEARING	SPHERICAL ROLLER BEARING	TAPERED ROLLER BEARING	TAPERED ROLLER BEARING
23034 CCW33C3	23226 MBW33C3	24152 MBW33C3	30236	31313 / 30313D
23034 MBW33C3	23228 MBW33C3	24156 MBW33C3	30238	31314
23036 MBW33C3	23230 MBW33C3	24160 MBW33C3	30240	31315
23038 MBW33C3	23232 MBW33C3	24164 MBW33C3	30244	31316
23040 MBW33C3	23234 MBW33C3	24168 MBW33C3	30248	31317
23044 MBW33C3	23236 MBW33C3	24172 MBW33C3	30252	32004
23048 MBW33C3	23238 MBW33C3	24176 MBW33C3	30302	32005
23052 MBW33C3	23240 MBW33C3	24184 MBW33C3	30304	32006
23056 MBW33C3	23244 MBW33C3	24192 MBW33C3	30305	32007
23060 MBW33C3	23248 MBW33C3	29232 M	30306	32008
23064 MBW33C3	23252 MBW33C3	29234 M	30307	32009
23068 MBW33C3	23256 MBW33C3	29236 M	30308	32010
23072 MBW33C3	23260 MBW33C3	29238 M	30308D	32011
23076 MBW33C3	23264 MBW33C3	29240 M	30309	32012
23080 MBW33C3	23268 MBW33C3	29244 M	30309D	32013
23084 MBW33C3	23272 MBW33C3	29248 M	30310	32014
23088 MBW33C3	23276 MBW33C3	29252 M	30310D	32015
23092 MBW33C3	23280 MBW33C3	29256 M	30311	32016
23096 MBW33C3	23284 MBW33C3	29260 M	30312	32017
23120 MBW33C3	24024 MBW33C3	29264 M	30312D	32018
23122 MBW33C3	24026 MBW33C3	29268 M	30313	32019
23124 CCW33C3	24028 MBW33C3	Bearing No	30313D	32020
23124 MBW33C3	24030 CCW33C3	TAPERED ROLLER BEARING	30314	32020X
23126 MBW33C3	24030 MBW33C3	30202	30315	32021
23128 CCW33C3	24032 CCW33C3	30203	30316	32018
23128 MBW33C3	24032 MBW33C3	30204	30317	32019
23130 CCW33C3	24034 CCW33C3	30205	30318	32020
23130 MBW33C3	24034 MBW33C3	30206	30319	32020X
23132 CCW33C3	24036 MBW33C3	30207	30320	32021
23132 MBW33C3	24038 MBW33C3	30208	30322	32022
23134 CCW33C3	24040 MBW33C3	30209	30324	32024
23134 MBW33C3	24044 MBW33C3	30210	30326	32026
23136 MBW33C3	24048 MBW33C3	30211	30328	32028
23138 MBW33C3	24052 MBW33C3	30212	30330	32030
23140 CCW33C3	24056 MBW33C3	30213	30332	32032
23140 MBW33C3	24060 MBW33C3	30214	30334	32034
23144 MBW33C3	24064 MBW33C3	30215	30336	32036
23148 MBW33C3	24068 MBW33C3	30216	30338	32038
23152 MBW33C3	24122 CAW33C3	30217	30340	32040
23156 MBW33C3	24124 MBW33C3	30218	30344	32044
23164 MBW33C3	24126 MBW33C3	30219	30348	32048
23168 MBW33C3	24128 MBW33C3	30220	3130525 MM	32052
23172 MBW33C3	24130 MBW33C3	30221	31305 / PLC 64 21 MM	32056
23176 MBW33C3	24132 MBW33C3	30222	31306	32204
23180 MBW33C3	24134 MBW33C3	30224	31307	32205
23184 MBW33C3	24136 MBW33C3	30226	31308	32206
23218 MBW33C3	24138 MBW33C3	30228	31309/30309D	32207
23220 MBW33C3	24140 MBW33C3	30230	31310	32208
23222 MBW33C3	24144 MBW33C3	30232	31311 / 30311D	32209
23224 MBW33C3	24148 MBW33C3	30234	31312L	32210

Bearing No	Bearing No	Bearing No	Bearing No	Bearing No
<b>TAPERED ROLLER BEARING</b>	<b>TAPERED ROLLER BEARING</b>	<b>TAPERED ROLLER BEARING</b>	<b>CYLINDRICAL ROLLER BEARING</b>	<b>CYLINDRICAL ROLLER BEARING</b>
32211	32336	LM-501349/LM-501314	NJ 208	NU 208
32212	32338	JHM-506849 / 10	NJ 209	NU 209
32212X	32340	641 / 632	NJ 209	NU 210
32213	33205	6580 / 6520	NJ 211	NU 211
32214	33206	LM-67048 / LM-67010	NJ 212	NU 212
32215	33207	683 / 672	NJ 213	NU 213
32216	33208	685 / 672	NJ 214	NU 214
32217	33209	716649 / 716610	NJ 215	NU 215
32218	33210	718149 / 718110	NJ 216	NU 216
32219	33211	72212 / 72487	NJ 217	NU 218
32220	33212	740 / 742	NJ 220	NU 221
32221	33213	748S / 742	NJ 222	NU 222
32222	33214	749 / 742	NJ 224	NU 224
32224	33215	749A / 742	NJ 226	NU 226
32226	33216	HM-801346/HM-801310	NJ 228	NU 228
32228	33217	HM-803146/HM-803110	NJ 230	NU 230
32230	33218	HM-803149/HM-803110	NJ 2205	NU 230
32232	33220	HM-804846/HM-804810	NJ 2206	NU 2207
32234	09067 / 09195	M-84548 / M-84510	NJ 2207	NU 2208
32236	11590 / 11520	M-86649 / M-86610	NJ 2208	NU 2209
32238	12649 / 12610	M-88048 / M-88010	NJ 2209	NU 2210
32240	15100 / 15250	HM-903249/HM-903210	NJ 2210	NU 2211
32242	CK-1988 / K-1922	<b>Bearing No</b>	NJ 2211	NU 2212
32244	320 / 332X	<b>CYLINDRICAL ROLLER BEARING</b>	NJ 2212	NU 2213
32248	3490 / 3420	N 205	NJ 2213	NU 2216
32252	3585 / 3525	N 206	NJ 2214	NU 2217
32305	368A/362A	N 208	NJ 2317	NU 2218
32306	369S/362A	N 210	NJ 2319	NU 2220
32307	37425 / 37625	N 213	NJ 304	NU 2222
32308	37431A / 37625A	N 215	NJ 305	NU 2224
32309	378A / 382A	N 217	NJ 306	NU 2226
32310	3780 / 3720	N 218	NJ 307	NU 2228
32311	3782 / 3720	N 224	NJ 308	NU 2230
32312	387A / 382A	N 226	NJ 309	NU 2314
32313	394A / 395A	N 305	NJ 310	NU 2317
32314	39580 / 39520	N 307	NJ 311	NU 2318
32315	395 A/ 394 A	N 308	NJ 312	NU 2320
32316	3982 / 3920	N 309	NJ 313	NU 305
32317	CK3984 / K3920	N 310	NJ 314	NU 306
32318	U-399 / 394	N 311	NJ 315	NU 307
32319	CK-414 / K418	N 312	NJ 316	NU 308
32320	42687 / 42620	N 313	NJ 317	NU 309
32321	L-44649 / L-44610	N 314	NJ 318	NU 310
32322	462 / 453X	N 317	NJ 319	NU 311
32324	469 / 453	N 318	NJ 320	NU 312
32326	K-47487 / K-47420	N 319	NJ 322	NU 313
32328	K-47679 / K-47620	N 320	NJ 324	NU 314
32330	LM-48548 / LM-48510	NJ 204	NU 205	NU 315
32332	U-497 / U-492	NJ 205	NU 206	
32334	LM-501349/LM-501310	NJ 207	NU 207	

Bearing No	Bearing No	Bearing No	Bearing No	Bearing No
<b>THRUST ROLLER BEARING</b>	<b>NEEDLE ROLLER BEARING</b>	<b>PILLOW BLOCK BEARING</b>	<b>NON STANDARD BEARING</b>	<b>NON STANDARD BEARING</b>
06	BB 80005	UCF 213	301580(503288)	322292BC4
07	BB 80006	UCF 213-40	305183(507511)	330540AG
08	DL 3520 + IR	UCF 214	305256D (517458A)	350980 (528974)
09	NA 4911	UCF 215	305262D (509059A)	350981
10	253120 (31*40)	UCF 216	305263DA (50950A)	351019C (528876)
11	NA 6912	UCF 217	305264D (508732A)	352220
12	JL 2416	UCFL 204	305269D	352226
13	JL 2420	UCFL 205	305270D(508731A)	353162 (508876)
14	SL 3520	UCFL 205-16	305272DA (511045A)	382920
15	<b>Bearing No</b>	UCFL 206	305275D	382930
16	<b>PILLOW BLOCK BEARING</b>	UCFL 207	305283D (506963)	503739
17	UC 201	UCFL 207-20	305288	529086 (351182)
18	UC 202	UCFL 208	305338DA (508658A)	538852
19	UC 203	UCFL 208-24	305428 (508733)	540049
20	UC 204	UCFL 209	305455B (508893)	635122 (510440)
51100	UC 205	UCFL 210	305980	510440 IR
51101	UC 205-16	UCFL 211	306840 (507540)	FC-202870
51102	UC 206	UCP 204	306841 (502283)	FC-202870 IR
51103	UC 207	UCP 204-12	306842 (508729)	FCD-4872220
51104	UC 208	UCP 205	306891 (506964)	FCD-4872220 IR
51105	UC 208-24	UCP 206	309515 (538854)	<b>Bearing No</b>
51106	UC 209	UCP 207	309733	<b>RADIAL SPHERICAL BEARING</b>
51107	UC 210	UCP 207-20	313427B (518214)	GE 30 ES 2RS
51108	UC 211	UCP 208	313427B IR	GE 40 ES 2RS
51109	UC 211-32	UCP 208-24	313811 (512580)	GE 50 ES 2RS
51110	UC 212	UCP 209	313811 IR	GE 60 ES 2RS
51111	UC 213	UCP 209-28	313812 (507536)	GE 70 ES 2RS
51112	UC 213-40	UCP 210	313812 IR	GE 80 ES 2RS
51113	UC 214	UCP 210-32	313822 (507339)	GE 100 ES 2RS
51114	UC 215	UCP 211	313822 IR	GE 120 ES 2RS
51115	UC 216	UCP 211-32	313823 (507336)	GE 220 ES 2RS
51116	UC 217	UCP 212	313823 IR	GE 240 ES 2RS
51117	UC 218	UCP 213	313824 (508727)	GE 260 ES 2RS
51118	UC 219	UCP 213-40	313824 IR	<b>Bearing No</b>
51119	UC 220	UCP 214	313891A (506962)	<b>KING PIN BEARING</b>
51120	UCF 204	UCP 215	313891A IR	T-101
51121	UCF 204-12	UCP 215-48	313893 (508726)	T-119
51122	UCF 205	UCP 216	313893 IR	T-122
51123	UCF 205-16	UCP 217	314049A (510199)	T-126
51124	UCF 206	UCP 218	314190 (502894B)	T-128
51125	UCF 207	UCP 219	314190 IR	T-138
51126	UCF 207-20	UCP 220	314385 (507344)	T-144
51127	UCF 208	UCT204	314385 IR	T-151
51128	UCF 208-24	UCT205	314553 (522742)	T-1511
51129	UCF 209	UCT206	314553 IR	T-1512
51130	UCF 210	UCT207	314625 (511605)	
51131	UCF 211	UCT207-20	314625 IR	
51132	UCF 211-32	UCT208	615189A (510150B)	
	UCF 212	UCT209	315189A IR	
			316977	

Bearing No
<b>STEERING BEARING</b>
1503/FORD RANE
502365/ M1
509043 A/ M2
E-59
F-7/W-19
INT-53
J-51
JB-1003/M-18
ZFM-23 (SONALIKA)
<b>Bearing No</b>
<b>PILLOW BLOCK BEARING</b>
UCT210
UCT211
UCT212
UCT213
UCT213-40
UCT214
UCT215
UCT216
<b>Bearing No</b>
<b>CLUTCH BEARING</b>
1888180
1888180+HUB
1888451
1888451+HUB
24-TK/ JB-1014/ M41
(6010-T)306445C
(6011-T) 306497
35TMK+ HUB
9 W 2(1/2)/CT-1310
CB-10MB
CB-345C
CB 44
CB-71MC
CB-71PMC
CB-2145
CB-1054/J2/2013
CB-1087/2256/ D1
CB-3527N
CB-38
CB-39
CB-2819
D-12/1252
J-12 (JEEP)
LA-27 (2W 2 3/4)
LA-27 + HUB
TC-GB-50
TC-GB-60
TC-GB-75 LONG HUB EURO-4
TC-GB-75 N/M (4576 TML-5C)

Bearing No
<b>CLUTCH BEARING</b>
50 TKB 3505 BR
RCTS-371 SA1-EICHER
RCTS-28 SA-ZEN
<b>SPHERICAL THRUST</b>
<b>Bearing No</b>
29232 M
29234 M
29236 M
29238 M
29240 M
29244 M
29248 M
29252 M
29256 M
29260 M
29264 M
29268 M
29317 M
29318 M
29320 M
29322 M
29324 M
29326 M
29328 M
29330 M
29332 M
29334 M
29336 M
29338 M
29340 M
29344 M
29348 M
29352 M
29356 M
29360 M
29412 M
29413 M
29414 M
29415 M
29416 M
29417 M
29418 M
29420 M
29422 M
29424 M
29426 M
29428 M
29430 M
29432 M

SPHERICAL THRUST
<b>Bearing No</b>
29434 M
29436 M
29438 M
29440 M
29444 M
29448 M
29452 M
29456 M
29460 M
<b>THRUST BEARING</b>
<b>Bearing No</b>
51204
51205
51206
51207
51208
51209
51210
51211
51212
51213
51214
51215
51216
51217
51218
51220
51222
51224
51226
51228
51230
51232
51234
51236
51238
51240
51244
51248
51252
51256
51260
51305
51306
51307
51308
51309
51310
51311

THRUST BEARING
<b>Bearing No</b>
51312
51313
51314
51315
51316
51317
51318
51320
51322
51324
51326
51328
51330
51332
51334
51336
51338
51340
51348
51360
51405
51406
51407
51408
51409
51410
51411
51412
51413
51414
51415
51416
51417
51418
51420
<b>NON STANDARD</b>
<b>Bearing No</b>
FCD-4872220
FCD-78110400
FCD-78110400 IR
6076 F
QJF 1084
6084
FCD 88124450/P6
FCD 88124450 IR
FCD-4872220 IR
352028
352128
352930

NON STANDARD
<b>Bearing No</b>
352932
352132
352934
352034
352134
352936
352136
350636
352938
352138
352940
352240
35064 D1
352944
352044
352144
350645 D1
352948
352048
352148
352952
352052
352152
352956 X2
352056 X2
352960 X2/P6
351160
87961 K
97764
351168
1097768
351176
1097776
351184
351996
332171
524241
77928
381030
382034
382040
382044
380641
382048
77741
77752
382060
382972 HC
381184
3819/630 HC

Roll The Industry Better



Regd. Office :

2423/9, Surekha Building, SN Marg, Delhi-110006

Corporate office :

321 Kohat Enclave Pitampura, New Delhi-110034

Regional Office :

67, NSB Road, Near Electric Supply Office, P O Raniganj.

Dist: Paschim Burdwan, West Bengal, PIN Code - 713347

Kolkata Office :

36, Ganesh Chandra Avenue, 4TH floor, Kolkata 700013

Contact us : +91 9560025418, 9810466117

Email : [info@lntindia.co.in](mailto:info@lntindia.co.in)

